

## SAFETY DATA SHEET

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### Section 1 – Product & Company Identification

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Product Name:  
Extreme Performance Threading Oil (Aerosol)

Product Catalog No.:  
15681, 22088

Recommended Use:  
Thread Cutting

Restrictions on Use:  
Use in the manufacturing process only

#### Company Information:

##### North America

Ridge Tool Company  
400 Clark Street  
Elyria, Ohio 44035-6001  
1-800-519-3456  
(8:00 am – 5:00 pm EST, M-F)  
Emergency Telephone  
call 9-1-1 or local emergency number  
www.RIDGID.com

##### Australia

Ridge Tool Australia  
127 Metrolink Circuit  
Campbellfield, VIC 3061  
1-800-743-443  
(8:30 am – 5:00 pm AEST, M-F)  
Emergency Telephone  
call 000 or local emergency number  
www.RIDGID.com.au

Issue Date: March 9, 2017

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### Section 2 – Hazards Identification

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#### HAZARD CLASSIFICATION

##### Health Hazards

FLAMMABLE AEROSOLS - Category 1  
GASES UNDER PRESSURE - Compressed gas  
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1  
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)  
(Respiratory tract irritation and Narcotic effects) - Category 3  
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE)  
- Category 2  
ASPIRATION HAZARD - Category 1

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**LABEL ELEMENTS****Hazard Symbol**

Signal Word:            Danger

**Hazard Statements:**

Extremely flammable aerosol.  
Contains gas under pressure; may explode if heated.  
Causes serious eye damage.  
May be fatal if swallowed and enters airways.  
May cause respiratory irritation.  
May cause drowsiness and dizziness.  
May cause damage to organs through prolonged or repeated exposure.

**Precautionary Statements:****Prevention:**

Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Pressurized container: Do not pierce or burn, even after use. Do not spray on an open flame or other ignition source. Use only outdoors or in a well-ventilated area. Do not breathe dust or mist. Wash hands thoroughly after handling.

**Response:**

Get medical attention if you feel unwell. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF SWALLOWED: Immediately call a POISON CENTER or physician. Do NOT induce vomiting. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician.

**Storage:**

Store locked up. Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F. Store in a well-ventilated place.

**Disposal:**

Dispose of contents and container in accordance with all local, regional, national and international regulations.

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## Supplemental label elements

DELAYED EFFECTS FROM LONG TERM OVEREXPOSURE. Contains solvents which can cause permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents can be harmful or fatal. FOR INDUSTRIAL USE ONLY. Keep upright in a cool, dry place. Do not discard empty can in trash compactor.

Other hazards which do not result in GHS classification: None

Unknown toxicity 26.6%

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**Section 3 – Composition / Information On Ingredients**

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<u>Component:</u>	<u>% By Weight</u>	<u>CAS #</u>
Heavy Paraffinic Oil	63.6	64742-65-0
Propane	10.2	74-98-6
Butane	9.8	106-97-8
Zinc Phosphoric Acid Ester Anhydride	3.6	68649-42-3

**This product does not contain silicone or chlorinated additives.**

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

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**Section 4 – First Aid Measures**

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**INGESTION:**

Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Aspiration hazard if swallowed. Can enter lungs and cause damage. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

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**INHALATION:**

Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

**SKIN CONTACT:**

Get medical attention immediately. Call a poison center or physician. Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. Wash clothing before reuse. Clean shoes thoroughly before reuse.

**EYE CONTACT:**

Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.

**MOST IMPORTANT SYMPTOMS/EFFECTS, ACUTE AND DELAYED**

Potential acute health effects:

Eye contact : Causes serious eye damage.

Inhalation : Can cause central nervous system (CNS) depression. May cause drowsiness and dizziness. May cause respiratory irritation.

Skin contact : No known significant effects or critical hazards.

Ingestion : Can cause central nervous system (CNS) depression. May be fatal if swallowed and enters airways. May cause burns to mouth, throat and stomach.

**OVER-EXPOSURE SIGNS/SYMPTOMS**

Eye contact : Adverse symptoms may include the following:  
pain, watering, redness

Inhalation : Adverse symptoms may include the following:  
respiratory tract irritation, coughing, nausea or vomiting, headache,  
drowsiness/fatigue, dizziness/vertigo, unconsciousness

Skin contact : Adverse symptoms may include the following:  
pain or irritation, redness, blistering may occur

Ingestion : Adverse symptoms may include the following:  
stomach pains, nausea or vomiting

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#### INDICATION OF IMMEDIATE MEDICAL ATTENTION AND SPECIAL TREATMENT NEEDED

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments : No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

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### Section 5 – Fire Fighting Measures

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#### GENERAL FIRE HAZARDS

No unusual fire or explosion hazards noted.

#### SUITABLE (AND UNSUITABLE) EXTINGUISHING MEDIA

Suitable extinguishing media:

Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing media:

None known

#### SPECIFIC HAZARDS ARISING FROM THE CHEMICAL:

Extremely flammable aerosol. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Gas may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back, causing fire or explosion. Bursting aerosol containers may be propelled from a fire at high speed. Runoff to sewer may create fire or explosion hazard.

#### HAZARDOUS THERMAL DECOMPOSITION PRODUCTS

Decomposition products may include the following materials:  
carbon dioxide, carbon monoxide

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## SPECIAL PROTECTIVE EQUIPMENT AND PRECAUTIONS FOR FIREFIGHTERS

### Special firefighting procedures:

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

### Special protective equipment for fire-fighters:

Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

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## Section 6 – Accidental Release Measures

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### PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT AND EMERGENCY PROCEDURES:

No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. In the case of aerosols being ruptured, care should be taken due to the rapid escape of the pressurized contents and propellant. If a large number of containers are ruptured, treat as a bulk material spillage according to the instructions in the clean-up section. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment. **For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials.

### METHODS AND MATERIAL FOR CONTAINMENT AND CLEANING UP:

Absorb spill with an inert material, then place in a container for safe and proper disposal. Dike far ahead of larger spill for later recovery and disposal.

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#### ENVIRONMENTAL PRECAUTIONS:

For Small Spills: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

For Large Spills: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product.

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### Section 7 – Handling And Storage

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#### PRECAUTIONS FOR SAFE HANDLING:

Put on appropriate personal protective equipment (see Section 8). Pressurized container: protect from sunlight and do not expose to temperatures exceeding 50°C. Do not pierce or burn, even after use. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not swallow. Avoid breathing gas. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Empty containers retain product residue and can be hazardous. Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

#### CONDITIONS FOR SAFE STORAGE, INCLUDING ANY INCOMPATIBILITIES:

Store in accordance with local regulations. Store away from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Protect from sunlight. Store locked up. Eliminate all ignition sources. Use appropriate containment to avoid environmental contamination.

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**Section 8 – Exposure Controls / Personal Protection**

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**EXPOSURE LIMITS**

Ingredient name	Exposure limits
Heavy Paraffinic Oil	<b>ACGIH TLV (United States, 4/2014)</b> TWA: 5 mg/m <sup>3</sup> 8 hours. Form: Inhalable fraction <b>NIOSH REL (United States, 10/2013)</b> TWA: 5 mg/m <sup>3</sup> 10 hours. Form: Mist STEL: 10 mg/m <sup>3</sup> 15 minutes. Form: Mist <b>OSHA PEL (United States, 2/2013)</b> TWA: 5 mg/m <sup>3</sup> 8 hours
Propane	<b>NIOSH REL (United States, 10/2013)</b> TWA: 1000 ppm 10 hours TWA: 1800 mg/m <sup>3</sup> 10 hours <b>OSHA PEL (United States, 2/2013)</b> TWA: 1000 ppm 8 hours TWA: 1800 mg/m <sup>3</sup> 8 hours
Butane	<b>NIOSH REL (United States, 10/2013)</b> TWA: 800 ppm 10 hours TWA: 1900 mg/m <sup>3</sup> 10 hours <b>ACGIH TLV (United States, 4/2014)</b> STEL: 1000 ppm 15 minutes

**APPROPRIATE ENGINEERING CONTROLS:**

Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

**ENVIRONMENTAL EXPOSURE CONTROLS:**

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

**INDIVIDUAL PROTECTIVE MEASURES:****Respiratory Protection:**

Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.



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**Eye/Face Protection:**

Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

**Skin and Body Protection:**

Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Appropriate footwear and any additional skin

protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Hygiene measures:**

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

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## Section 9 – Physical And Chemical Properties

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Appearance	
Physical State	Liquid
Form	No data available
Color	No data available
Odor	No data available
Odor Threshold	No data available
pH	7
Melting point/freezing point	No data available
Initial boiling point and boiling range	No data available
Flash point	Closed cup: -29°C (-20.2°F) [Pensky-Martens Closed Cup]
Evaporation rate	No data available
Flammability (solid, gas)	No data available
Upper/lower limit on flammability or explosive limits	
Explosive limit – upper (%)	9.5%
Explosive limit – lower (%)	1.9%
Vapor pressure	13.5 kPa (101.325 mm Hg) [at 20°C]
Vapor density	1.55 (Air = 1)
Relative density	0.79
Solubility(ies)	
Solubility in water	No data available
Solubility (other)	No data available
Partition coefficient (n-octanol/water)	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Viscosity	<0.205 cm <sup>2</sup> /s (40 °C)
VOC	159 g/l

### Aerosol product

Type of aerosol : Spray

Heat of combustion : 0.00003345 kJ/g

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**Section 10 – Stability And Reactivity**

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**REACTIVITY:**

No specific test data related to reactivity available for this product or its ingredients.

**CHEMICAL STABILITY:**

The product is stable.

**POSSIBILITY OF HAZARDOUS REACTIONS:**

None under normal conditions.

**CONDITIONS TO AVOID:**

Avoid all possible sources of ignition (spark or flame).

**INCOMPATIBLE MATERIALS:**

No data available.

**HAZARDOUS DECOMPOSITION PRODUCTS:**

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

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**Section 11 – Toxicological Information**

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**INFORMATION ON TOXICOLOGICAL EFFECTS****Acute toxicity**

Product/ingredient name	Result	Species	Dose	Exposure
Heavy Paraffinic Oil	LD50 Dermal	Rabbit	>5000 mg/kg	--
	LD50 Oral	Rat	>5000 mg/kg	--
Butane	LC50 Inhalation Vapor	Rat	658,000 mg/m <sup>3</sup>	4 hours

Irritation/Corrosion: Not available

Sensitization: Not available

Mutagenicity: Not available

Carcinogenicity: Not available

Reproductive toxicity: Not available

Teratogenicity: Not available

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#### Specific target organ toxicity (single exposure)

Name	Category	Route of Exposure	Target Organs
Heavy Paraffinic Oil	Category 3	Not applicable	Respiratory tract irritation and Narcotic effects
Propane	Category 3	Not applicable	Respiratory tract irritation and Narcotic effects
Butane	Category 3	Not applicable	Respiratory tract irritation and Narcotic effects

#### Specific target organ toxicity (repeated exposure)

Name	Category	Route of Exposure	Target Organs
Heavy Paraffinic Oil	Category 2	Not determined	Not determined
Propane	Category 2	Not determined	Not determined
Butane	Category 2	Not determined	Not determined

#### Aspiration hazard

Name	Result
Propane	Category 1
Butane	Category 1

#### INFORMATION ON LIKELY ROUTES OF EXPOSURE

No data available

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#### POTENTIAL ACUTE HEALTH EFFECTS

##### Ingestion:

Can cause central nervous system (CNS) depression. May be fatal if swallowed and enters airways. May cause burns to mouth, throat and stomach.

##### Inhalation:

Can cause central nervous system (CNS) depression. May cause drowsiness and dizziness. May cause respiratory irritation.

##### Skin Contact:

No known significant effects or critical hazards.

##### Eye contact:

Causes serious eye damage.

#### SYMPTOMS RELATED TO THE PHYSICAL, CHEMICAL AND TOXICOLOGICAL CHARACTERISTICS

##### Ingestion:

Adverse symptoms may include the following:  
stomach pains, nausea or vomiting

##### Inhalation:

Adverse symptoms may include the following:  
respiratory tract irritation, coughing, nausea or vomiting, headache  
drowsiness/fatigue, dizziness/vertigo, unconsciousness

##### Skin Contact:

Adverse symptoms may include the following:  
pain or irritation, redness, blistering may occur

##### Eye contact:

Adverse symptoms may include the following:  
pain, watering, redness

Delayed and immediate effects and also chronic effects from short and long term exposure

##### Short term exposure

Potential immediate effects : Not available

Potential delayed effects : Not available

##### Long term exposure

Potential immediate effects : Not available

Potential delayed effects : Not available

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Potential chronic health effects : Not available

General : May cause damage to organs through prolonged or repeated exposure.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates : Not available.

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## Section 12 – Ecological Information

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Toxicity : Not available

Persistence and degradability : Not available

Bioaccumulative potential : Not available

Mobility in soil :

Soil/water partition coefficient ( $K_{oc}$ ) : Not available

Other adverse effects : No known significant effects or critical hazards

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## Section 13 – Disposal Consideration

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### DISPOSAL INSTRUCTIONS:

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Do not puncture or incinerate container.

Waste from this product may be hazardous as defined under the Resource Conservation and Recovery Act (RCRA) 40 CFR 261.

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## Section 14 – Transportation Information

	DOT Classification	TDG Classification	Mexico Classification	IATA	IMDG
UN number	UN1950	UN1950	UN1950	UN1950	UN1950
UN proper shipping name	AEROSOLS	AEROSOLS	AEROSOLS	AEROSOLS, flammable	AEROSOLS
Transport hazard class(es)	2.1 	2.1 	2.1 	2.1 	2.1 
Packing group	-	-	-	-	-
Environmental hazards	No.	No.	No.	No.	No.
Additional information	<u>Special provisions</u> LIMITED QUANTITY	<u>Special provisions</u> LIMITED QUANTITY	<u>Special provisions</u> (ERG#126)	<u>Special provisions</u> LIMITED QUANTITY	<u>Emergency schedules (EmS)</u> LIMITED QUANTITY, F-D, S-U

### SPECIAL PRECAUTIONS FOR USER

Multi-modal shipping descriptions are provided for informational purposes and do not consider container sizes. The presence of a shipping description for a particular mode of transport (sea, air, etc.), does not indicate that the product is packaged suitably for that mode of transport. All packaging must be reviewed for suitability prior to shipment, and compliance with the applicable regulations is the sole responsibility of the person offering the product for transport. People loading and unloading dangerous goods must be trained on all of the risks deriving from the substances and on all actions in case of emergency situations.

### TRANSPORT IN BULK ACCORDING TO ANNEX II OF MARPOL 73/78 AND THE IBC CODE

Not available

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## Section 15 – Regulatory Information

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### FEDERAL REGULATIONS:

#### SARA 313:

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

Zinc Compounds                      PCT by wt: < 5

#### CLEAN WATER ACT:

This product contains mineral oil and is subject to regulation by Section 311 of the Clean Water Act and the Oil Pollution Act. Releases of the product into or leading to surface waters must be reported to the National Response Center at 1-800-424-8802.

#### CERCLA REPORTABLE QUANTITY:

Any components listed below have been assigned a reportable quantity (RQ) by the Federal EPA. Releases of the product into the environment that exceed the RQ for a particular component must be reported to the National Response Center at 1-800-424-8802.

None to report

#### TOXIC SUBSTANCE CONTROL ACT:

The components of this product are listed on the TSCA Inventory.

#### OZONE DEPLETING SUBSTANCES:

This product contains no ozone depleting substances as defined by the Clean Air Act.

#### HAZARDOUS AIR POLLUTANTS:

Any components listed below are defined by the Federal EPA as hazardous air pollutants:

None to report





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**Section 16 – Other Information**

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Prepared by:..... Ridge Tool Company (Operating Standard 6-120)

Issue Date: ..... March 9, 2017

Last Revision Date: ..... July 8, 2015

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