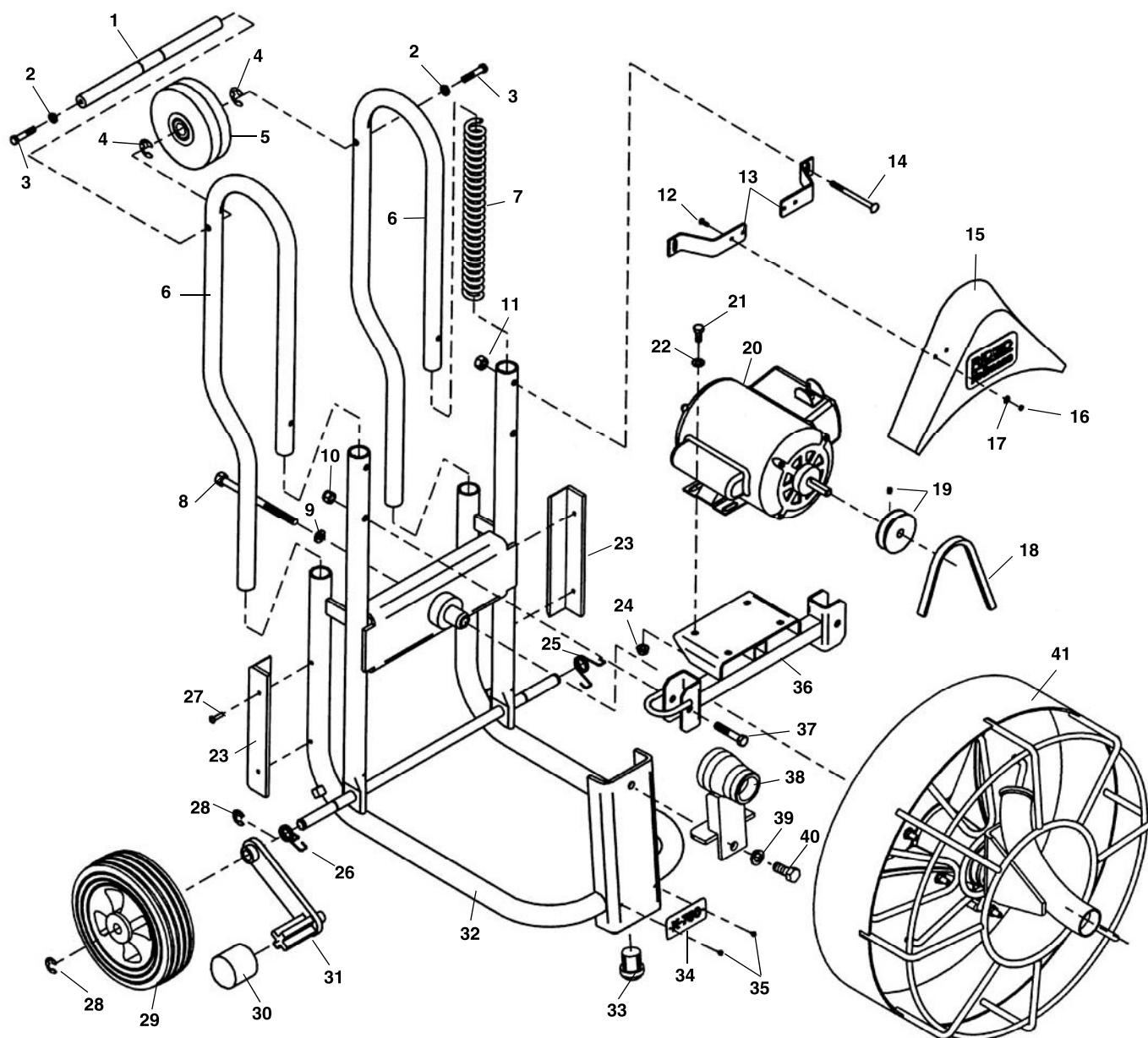


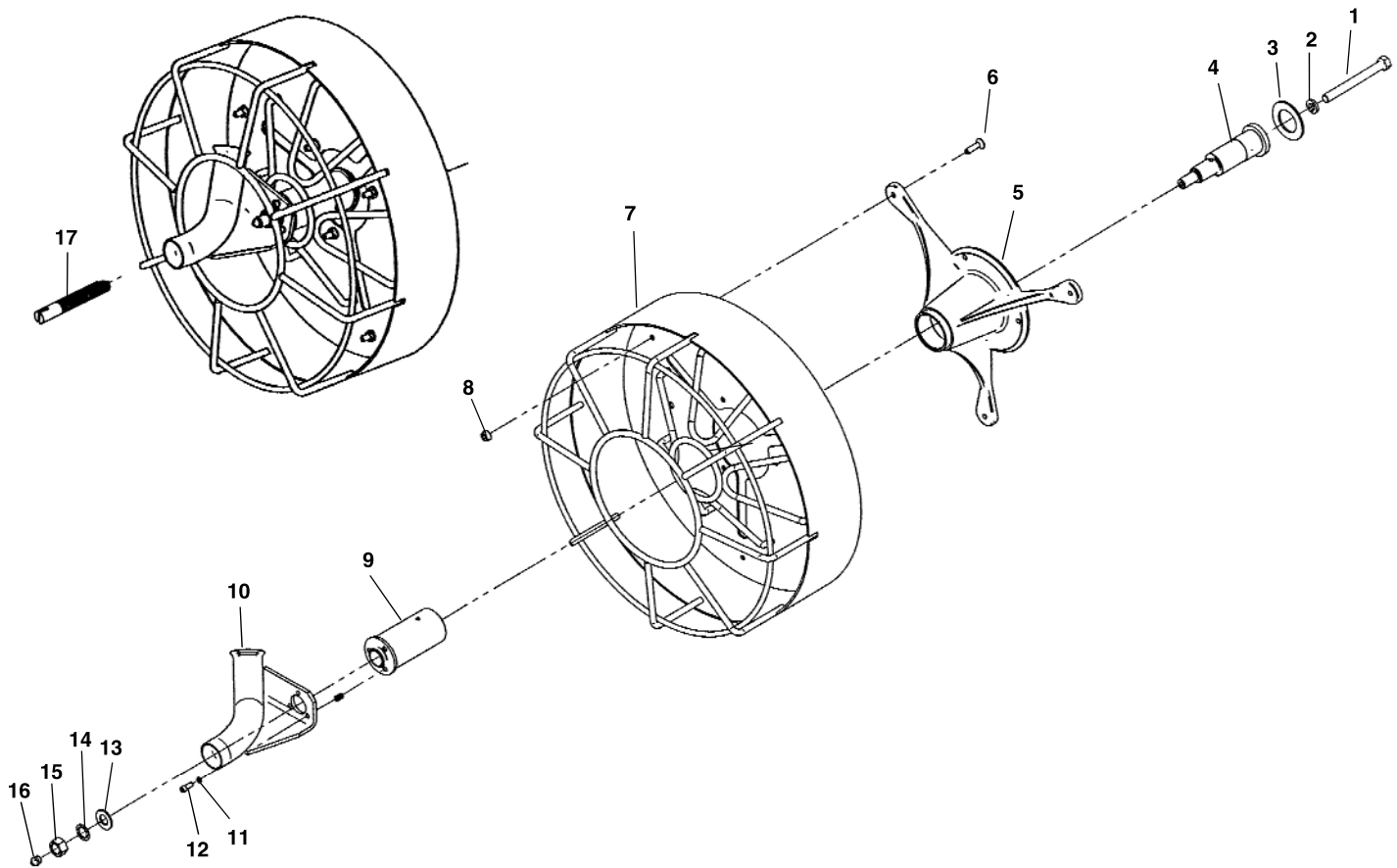
Frame and Drum Assembly



NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.

Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
1	46632	Axle	15	44027	Belt Guard	29	93325	Wheel (2)
2	60080	Lock Washer $\frac{5}{16}$ " (2)	16	87970	Nut 10-24 (2)	30	23607	End Cap (2)
3	43847	Hex Bolt $\frac{5}{16}$ " - 18 x $1\frac{1}{2}$ " (2)	17	61310	External Lock Washer (2)	31	43912	Stabilizer (2)
4	60050	Retaining Ring (2)	18	43997	Drive Belt	32	43902	Frame Assembly
5	46637	Loading Wheel	19	43982	Motor Pulley	33	61470	Rest Button
6	43952	Handle (2)	20	70447	120V 60Hz Motor Assembly	34	43907	Name Plate
7	84127	Compression Spring	21	61130	Screw (4)	35	76730	Drive Screw (4)
8	43937	Screw $\frac{1}{2}$ " - 13 x 5"	22	60060	$\frac{5}{16}$ " Flat Washer (4)	36	43987	Motor Mount Assembly
9	43942	$\frac{1}{2}$ " Lock Washer	23	43927	Stair Climber (2)	37	43992	Hex Head Screw $\frac{3}{8}$ "-16 x 2"
10	43947	Lock Nut	24	27517	$\frac{5}{16}$ "-18 Lock Nut (4)	38	54427	Manual Feed Assembly
11	45407	$\frac{1}{4}$ " - 20 Handle Nut	25	43922	Stabilizer Spring R.H.	39	43942	$\frac{1}{2}$ " Lock Washer
12	43962	Screw 10 - 24 x $\frac{1}{2}$ " (2)	26	43917	Stabilizer Spring L.H.	40	45287	Hex Head Screw $\frac{1}{2}$ "-13 x 2"
13	43967	Guard Bracket	27	43932	Self Tapping Screw (4)	41	84122	K-750R Drum Assembly
14	43972	Carriage Bolt (2)	28	42580	Retaining Clip (4)			

Drum Assembly



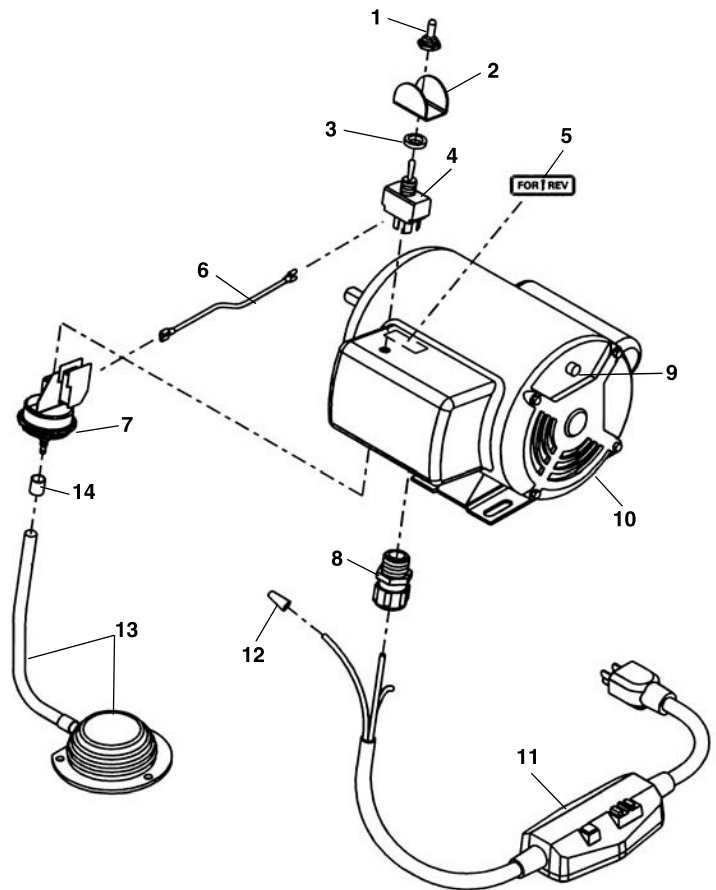
**NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.**

Ref. No.	Catalog No.	Description
—	84122	Drum Assembly
1	43937	Hex Head Screw $\frac{1}{2}$ " - 13 x 5"
2	43942	$\frac{1}{2}$ " Lock Washer
3	44007	Thrust Washer
4	44002	Drum Shaft
5	44017	Support Hub
6	44012	Hex Screw $\frac{5}{16}$ " - 18 x 1" (3)
7	84422	K-750 Cage Weldment
8	27517	Lock Nut (3)
9	44022	Spindle Bearing
10	44037	Guide Tube Assembly
11	45150	$\frac{1}{4}$ " HiCollar Washer
12	44052	$\frac{1}{4}$ " - 20 Washer
13	44042	$\frac{5}{8}$ " Flat Washer
14	44047	$\frac{5}{8}$ " Internal Lock Washer
15	44057	Hex Nut $\frac{5}{8}$ " - 18
16	89815	Grease Fitting
17	44122	$\frac{5}{8}$ " Pigtail Assembly

120V 60 Hz Motor

NOTE: Order parts by Catalog Number only.
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Ref. No.	Catalog No.	Description
1	23507	Rubber Boot
2	61490	Switch Guard
3	23512	Rubber Washer
4	41817	Switch
5	23687	FOR/REV Label
6	44877	Lead Wire Assembly
7	32992	Air Switch
8	96265	Strain Relief
9	67422	Thermal Protector
10	70447	120V 60Hz Motor Assembly (Includes Ref. No. 1 - 9)
11	50507	120V Power Cord w/GFCI
12	44635	Wire Nut
13	44072	Foot Switch Assembly
14	35142	Hose Clamp



Wiring Diagram 120V 60 Hz Motor

