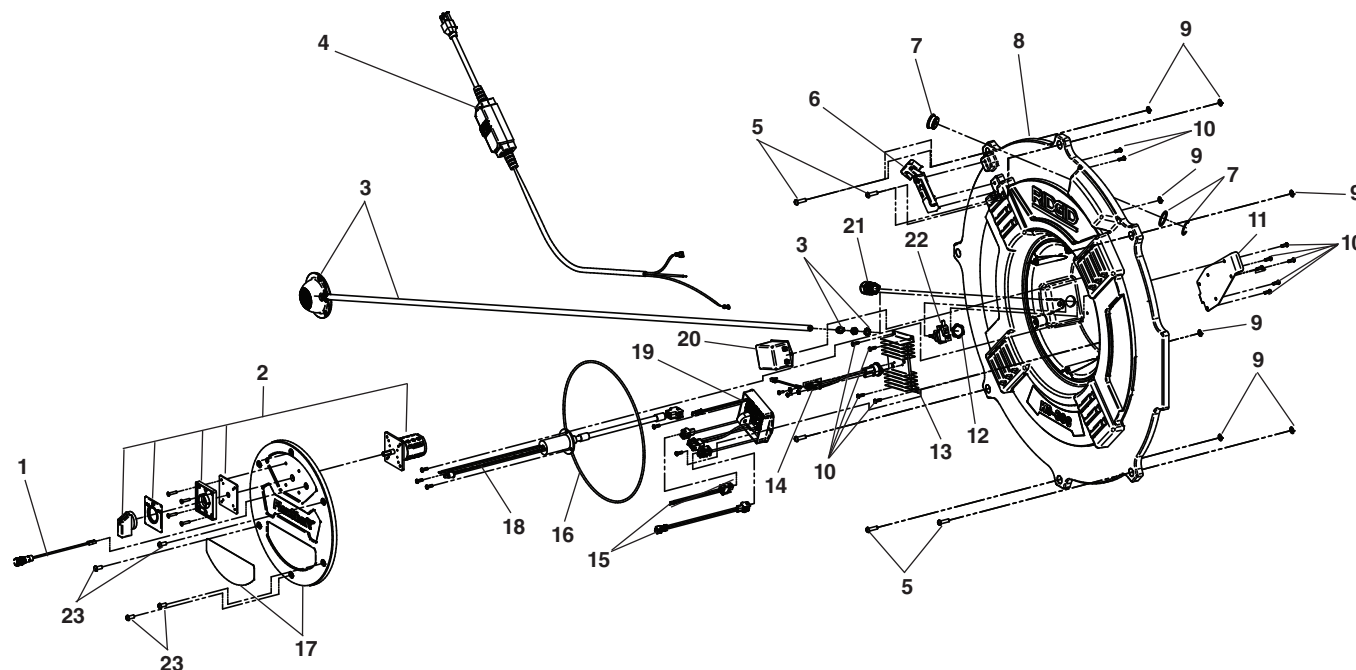


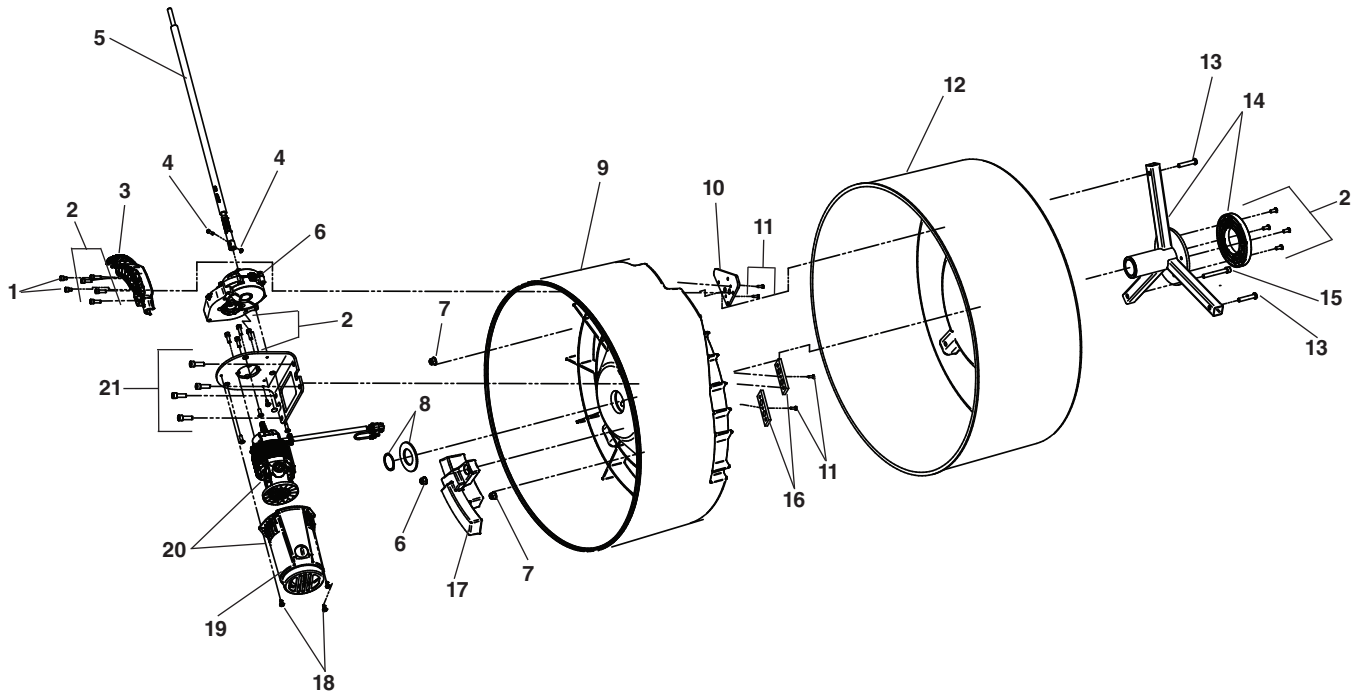
Electronics Cover Assembly



**NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.**

Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
1	70913	LED Asm	12	67678	Lock Nut
2	20113	Switch Assembly	13	74468	Heat Sink
3	67548	Footswitch Asm	14	70918	Harness
4	50507	120V GFCI Linecord	15	74473	Input & Output Harness
5	45022	Linecord W/UK Plug 110V	16	67688	O-Ring
6	67473	Screw, M6 X 22MM (7)	17	67553	Front Cover W/Decal
7	67713	Latch	18	67668	Slip Ring Asm
8	67703	Cable Bushing Asm	19	74478	Electronic Clutch
9	67663	Front Cover	20	63372	Suppressor
10	67718	Screw Retainer (13)	21	96265	Strain Relief
11	64628	Screw, #8-16 X .50 (12)	22	32992	Airswitch
	67683	Wire Cover Plate	23	68873	Screw, M6 X 14MM (10)

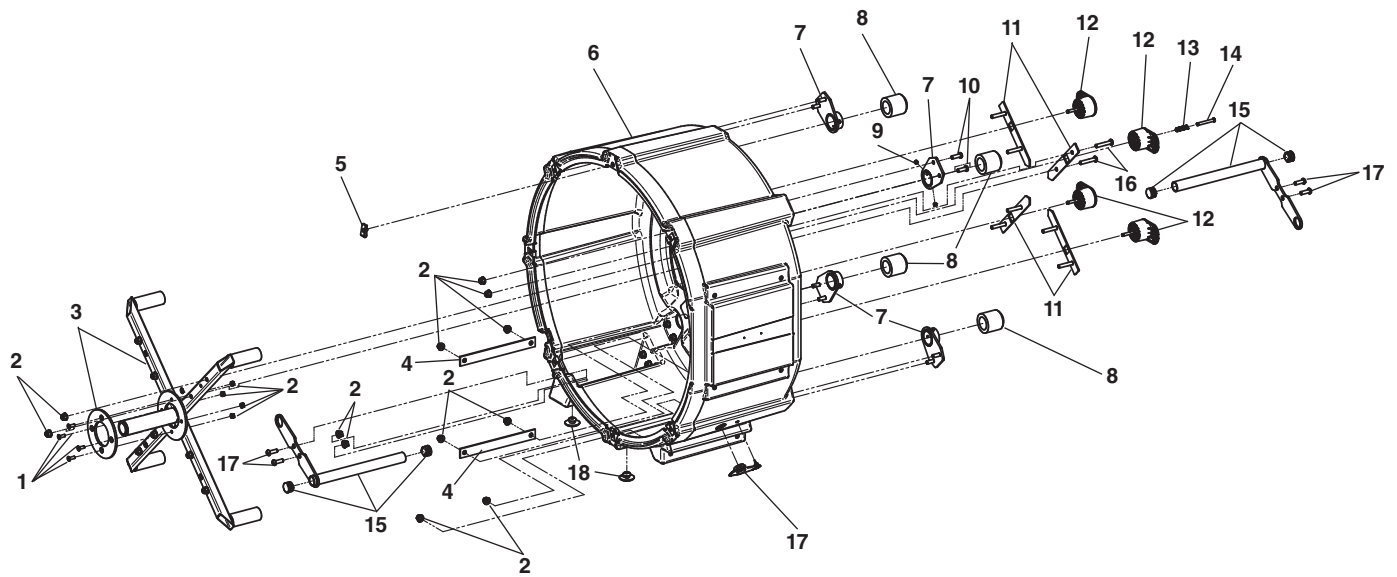
Drum Assembly



**NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.**

Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
1	74393	Screw, M6 X 8MM (2)	12	67508	Outer Drum
2	67458	Screw, M6 X 22MM (8)	13	67543	Screw, M8 X 45MM (7)
3	67468	Cable Clamp	14	67513	Support Asm
4	71308	Pin & Clip	15	67518	Screw, M8 X 65MM (21)
5	66663	3/8" X 125' Cable	16	67498	Motor Clamp Plate (2)
6	67408	Gearbox	17	67483	Counterweight
7	67493	M8 Flanged Nut (29)	18	68937	Screw, 10-24 Self Tapping (4)
8	67478	Washer Set	19	67438	Motor Shroud Only
9	67503	Inner Drum	20	67413	Motor Asm (120V)
10	67488	Cable Retainer Mount Plate	21	67453	Screw, M6 X 18MM (7)
11	68878	Screw, #8 Pointed (4)	*	68523	Motor Brush & Cap Set (Not Pictured)

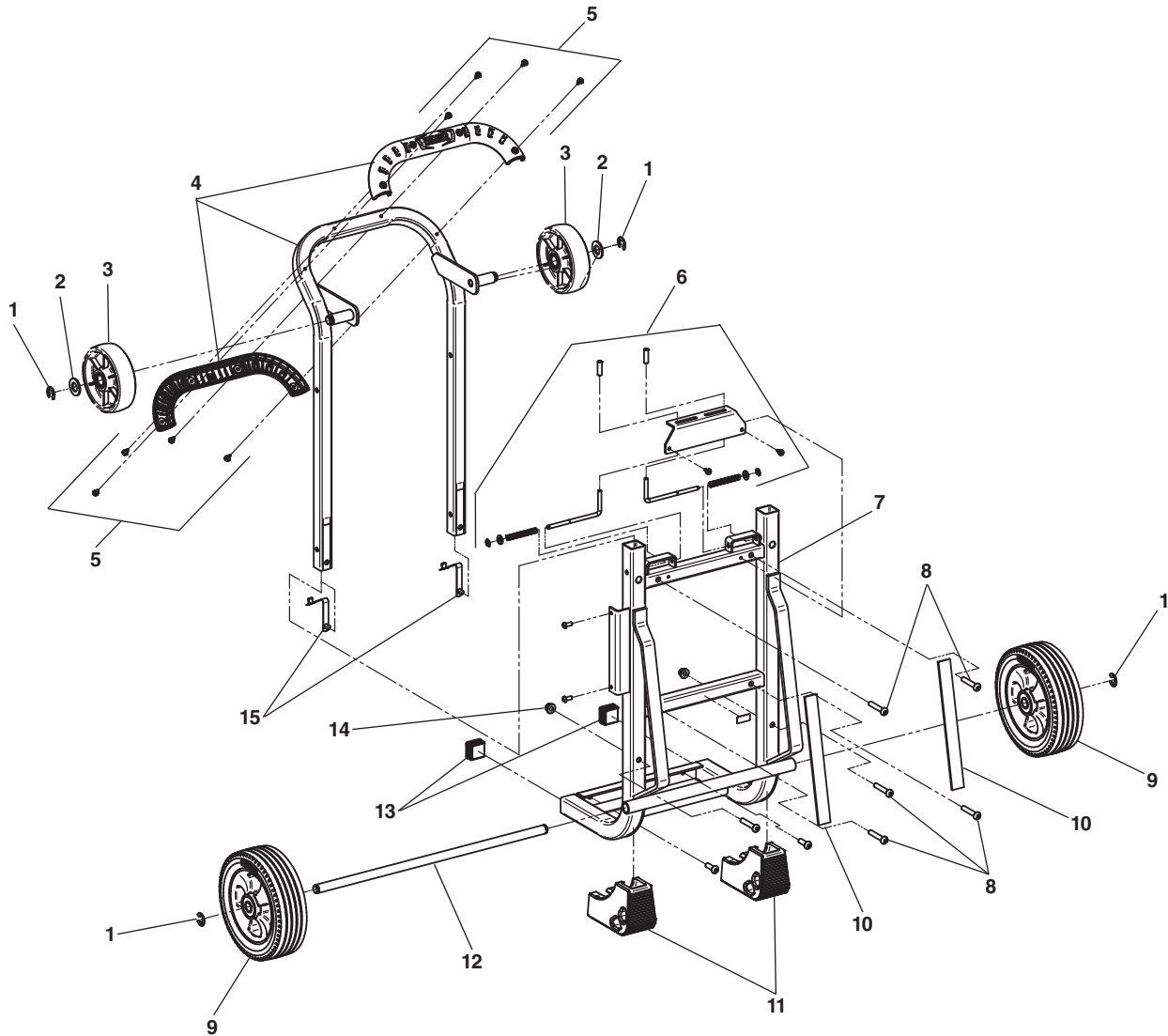
Housing Assembly



**NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.**

<u>Ref. No.</u>	<u>Catalog No.</u>	<u>Description</u>
1	67453	Screw, M6 x 18MM (7)
2	67493	Flanged Nut (21)
3	67533	Housing Support Asm
4	67658	Rear Frame Clamp (2)
5	68893	Clip On Nut M6 (7)
6	67563	Housing
7	68898	Rear Bracket (4)
8	67538	End Cap (4)
9	68903	Set Screw M8 x 1.25 6MM LG (8)
10	67463	Screw, M8 x 25MM (18)
11	67568	Housing Support Clamp (4)
12	67573	Cord Wrap (4)
13	67578	Spring (4)
14	67643	Clevis Pin (4)
15	67648	Handle Asm (2)
16	67543	Screw, M8 x 45MM (14)
17	65213	Drain Plug
18	40940	Grommet (2)

Frame Assembly



**NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.**

Ref. No.	Catalog No.	Description
*	67653	Cart Assembly (Incl. Ref #'s 1-16)
1	69033	Retaining Ring (4)
2	44042	Washer $\frac{5}{16}$ " (2)
3	46637	Loading Wheel (2)
4	67733	Upper Handle Asm
5	68937	Screw, #10 Self Tapping (10)
6	67728	Handle Release Asm
7	67738	Lower Frame
8	67518	Screw, M8 x 45MM (14) (Connects Cart To Housing)
9	93325	Wheel (2)
10	63992	Stairclimber (2)
11	67743	Feet (2)
12	67793	Axle
13	67748	Plug (2)
14	67493	Flanged Nut (2)
15	67788	Snap Button (2)