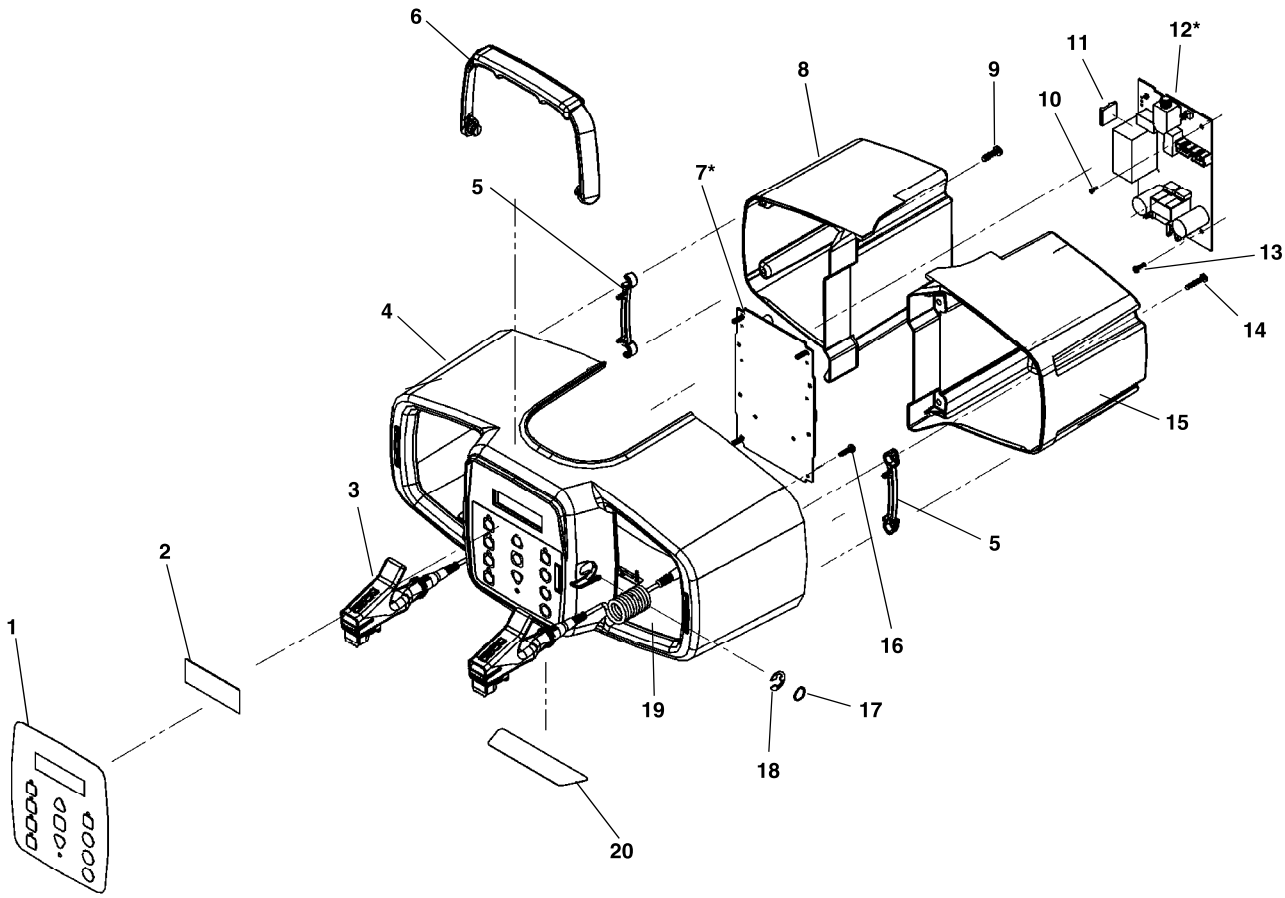
ST-510 Top Case Assembly

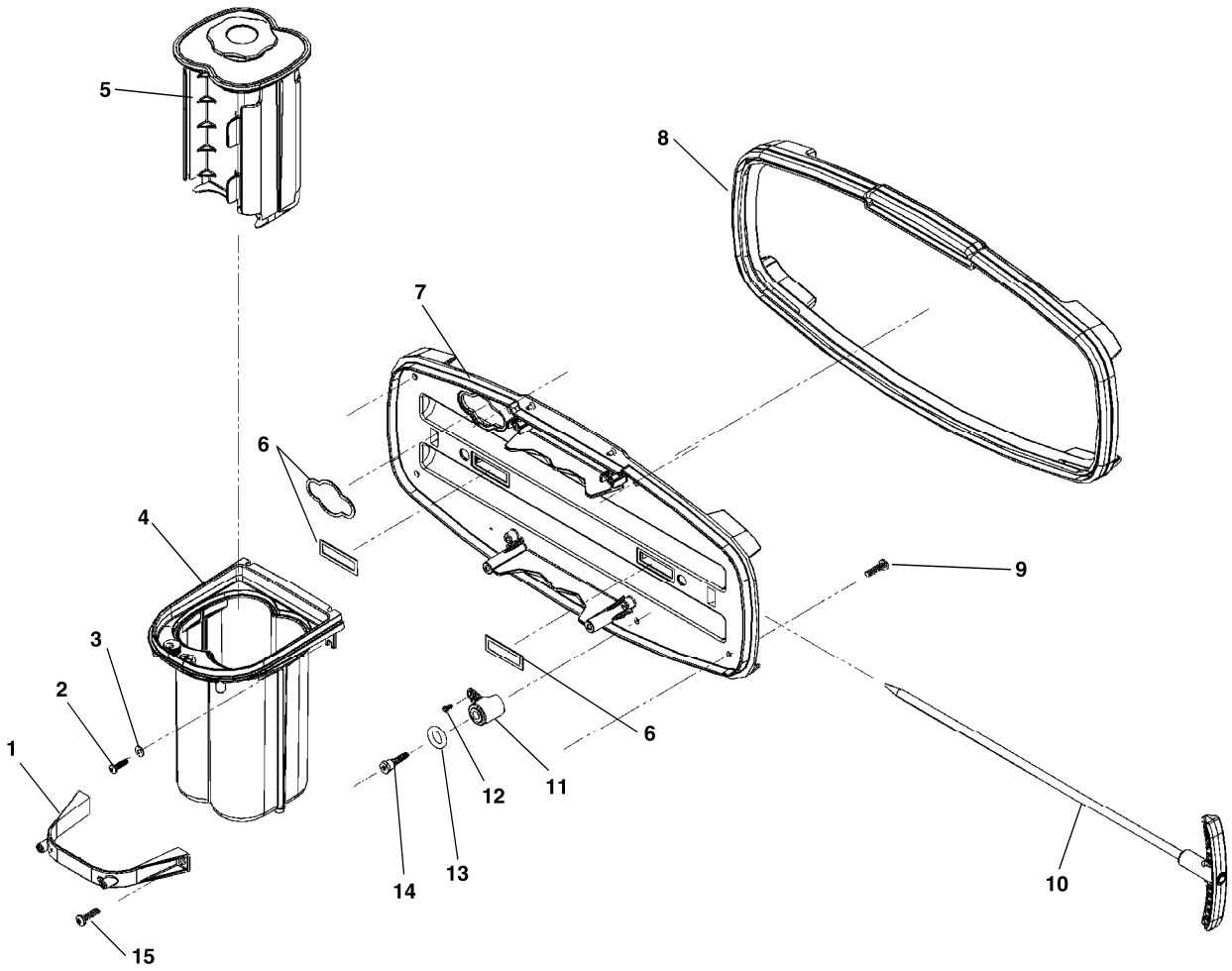


NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.

Ref. No.	Catalog No.	Description
1	30778	Keypad
2	30783	LCD Window w/Gasket
3	18443	Direct Connect Clip (2)
4	30828	ST-510 Body
5	31288	Shoulder Strap Bar (2)
6	30788	Handle
7*	31293	Control Board Asm
8	31303	Cable Pocket (Left)
9	30803	Screw #8 - 16 x .625 (8)
10	31298	Screw #2 - 56 x .25 (2)
11	31308	Adhesive Clip
12*	31313	Wave Board Asm
13	24553	Screw #4 - 20 x .375 (2)
14	31358	Screw #6 x .75 (4)
15	31373	Cable Pocket (Right)
16	24413	Screw, #6 x .5 (4)
17	31383	Wave Spring (2)
18	31388	Retaining Ring (2)
19	22758	Cable Lead (2)
20	30773	Front Decal
Following Items Not Shown		
	30833	Shoulder Strap
	31393	Inductive Coil Asm

* Denotes MUST be replaced at factory.

ST-510 Base Assembly



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Ref. No.	Catalog No.	Description
1	31318	Battery Compartment Strap
2	24413	Screw, #6 x .5 (4)
3	31353	Washer (2)
4	31323	Battery Compartment Asm
5	18428	Battery Cover Holder Asm
6	31328	Cable Lock Gasket Set
7	31398	Baseplate
8	30798	Baseplate Gasket
9	30803	Screw, #8-16 x .625 (8)
10	18438	Ground Stake
11	31408	Receptacle Support (2)
12	31343	Screw #4-40 x .25 (4)
13	71677	O-Ring (2)
14	31333	Cable Lead Receptacle (2)