Adjustment of Cutter Jaws

1. Loosen hexagon lock nut (ref. 5) located at the opposite side of eccentricity bolt (ref. 5) until head of eccentricity bolt is clear of the adjustment plate.

2. With handles held in closed position, turn eccentricity bolt (ref. 5) until cutting edges are \( \frac{1}{8} \)" apart (approx. the same thickness of a piece of paper).

3. Once cutting edges are properly adjusted, retighten lock nut (ref. 5).

NOTE! Before retightening lock nut, make sure proper alignment of cutting edges is maintained.

Replacement of Head Assembly

1. Loosen hexagon lock nut (ref. 5) until head of eccentricity bolt is clear of the adjustment plate.

2. Loosen lock nuts (2) (ref. 4) and remove lever bolts (2) (ref. 4).

3. Remove head assembly.

4. Apply a new head assembly into the groove and insert lever bolts.

5. Repeat the same procedure as adjustment of Cutter Jaws.