1 Identification of the substance/mixture and of the company/undertaking

- 1.1 Product identifier
- Trade name: RIDGID HIGH PERFORMANCE THREAD CUTTING OIL
- 1.2 Relevant identified uses of the substance or mixture and uses advised against
  No further relevant information available.
- Application of the substance / the mixture Lubricant for Industrial use
- 1.3 Details of the supplier of the safety data sheet
- Manufacturer/Supplier:
  RIDGE TOOL EUROPE
  INTERLEUVENLAAN,
  RESEARCH PARK
  HAASRODE,
  3001 LEUVEN
  BELGIUM
  Tel.: +32 (0) 16380211
  Fax: +32 (0) 16380210
- Further information obtainable from: Customer Service +32 (0) 16380211 (Office hours)
- 1.4 Emergency telephone number:
  During normal opening times: ++49/2947/88100
  Customer Service +32 (0) 16380211 (Office hours)

2 Hazards identification

- 2.1 Classification of the substance or mixture
- Classification according to Directive 67/548/EEC or Directive 1999/45/EC

  \[ F+; \text{Extremely flammable} \]

  R12: Extremely flammable.
- Information concerning particular hazards for human and environment:
  The product has to be labelled due to the calculation procedure of the "General Classification guideline for preparations of the EU" in the latest valid version.
  Warning! Pressurized container.
- Classification system:
  The classification is according to the latest editions of the EU-lists, and extended by company and literature data.

- 2.2 Label elements
- Labelling according to EU guidelines:
  Observe the general safety regulations when handling chemicals.
  The product has been classified and marked in accordance with EU Directives / Ordinance on Hazardous Materials.

- Code letter and hazard designation of product:

  \[ F+ \text{ Extremely flammable} \]

- Risk phrases:
  12 Extremely flammable.

- Safety phrases:
  1/2 Keep locked up and out of the reach of children.
  16 Keep away from sources of ignition - No smoking.
  29/56 Do not empty into drains, dispose of this material and its container at hazardous or special waste collection point.
  46 If swallowed, seek medical advice immediately and show this container or label.
  51 Use only in well-ventilated areas.
Trade name: RIDGID HIGH PERFORMANCE THREAD CUTTING OIL

3 Composition/information on ingredients

3.2 Chemical characterization: Mixtures

Description: Mixture of substances listed below with nonhazardous additions.

Dangerous components:

<table>
<thead>
<tr>
<th>Substance</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Zinc dialkyldithiophosphat</td>
<td>0.1-%&lt;0.3%</td>
</tr>
<tr>
<td>Petroleum gases, liquefied, sweetened</td>
<td>25-50%</td>
</tr>
</tbody>
</table>

Additional information: For the wording of the listed risk phrases refer to section 16.

4 First aid measures

4.1 Description of first aid measures

General information: Immediately remove any clothing soiled by the product.

After inhalation: Supply fresh air; consult doctor in case of complaints.

After skin contact: Immediately rinse with water.

After eye contact:

Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

After swallowing: Rinse out mouth and then drink plenty of water.

4.2 Most important symptoms and effects, both acute and delayed

Gastric or intestinal disorders

4.3 Indication of any immediate medical attention and special treatment needed

No further relevant information available.

5 Firefighting measures

5.1 Extinguishing media

Suitable extinguishing agents:

Foam
Sand
Carbon dioxide
CO2, sand, extinguishing powder. Do not use water.

For safety reasons unsuitable extinguishing agents: Water with full jet

5.2 Special hazards arising from the substance or mixture

During heating or in case of fire poisonous gases are produced.

5.3 Advice for firefighters

Protective equipment: Wear self-contained respiratory protective device.

Additional information Cool endangered receptacles with water spray.
6 Accidental release measures

- 6.1 Personal precautions, protective equipment and emergency procedures
  Keep away from ignition sources.
  Ensure adequate ventilation
  Wear protective equipment. Keep unprotected persons away.

- 6.2 Environmental precautions:
  Do not allow product to reach sewage system or any water course.
  Inform respective authorities in case of seepage into water course or sewage system.
  Do not allow to enter sewers/ surface or ground water.

- 6.3 Methods and material for containment and cleaning up:
  Ensure adequate ventilation.
  Do not flush with water or aqueous cleansing agents
  Dispose of the material collected according to regulations.

- 6.4 Reference to other sections
  See Section 7 for information on safe handling.
  See Section 8 for information on personal protection equipment.
  See Section 13 for disposal information.

7 Handling and storage

- 7.1 Precautions for safe handling
  Store in cool, dry place in tightly closed receptacles.
  Open and handle receptacle with care.

- Information about fire - and explosion protection:
  Do not spray onto a naked flame or any incandescent material.
  Keep ignition sources away - Do not smoke.
  Protect against electrostatic charges.
  Pressurized container: protect from sunlight and do not expose to temperatures exceeding 50 °C, i.e. electric lights. Do not pierce or burn, even after use.

- 7.2 Conditions for safe storage, including any incompatibilities
  Storage:
  Requirements to be met by storerooms and receptacles:
  Store in a cool location.
  Observe official regulations on storing packagings with pressurized containers.
  Information about storage in one common storage facility:
  Store away from flammable substances.
  Store away from oxidizing agents.
  Store away from foodstuffs.

- Further information about storage conditions:
  Store under lock and key and out of the reach of children.
  Store in cool, dry conditions in well sealed receptacles.
  Keep container tightly sealed.
  Do not seal receptacle gas tight.
  Store in cool, dry conditions in well sealed receptacles.
  Protect from heat and direct sunlight.

8 Exposure controls/personal protection

- Additional information about design of technical facilities: No further data; see item 7.

- 8.1 Control parameters
- Ingredients with limit values that require monitoring at the workplace:
  The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

- Additional information: The lists valid during the making were used as basis.
8.2 Exposure controls

- **Personal protective equipment:**
  - **General protective and hygienic measures:**
    The usual precautionary measures are to be adhered to when handling chemicals. Keep away from foodstuffs, beverages and feed. Wash hands before breaks and at the end of work.
  - **Respiratory protection:**
    In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use self-contained respiratory protective device. Use suitable respiratory protective device in case of insufficient ventilation.
  - **Protection of hands:** Recommendation: Chemical resistant protective gloves (EN 374)
  - **Material of gloves**
    The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
  - **Penetration time of glove material**
    The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
  - **Eye protection:**
    Tightly sealed goggles

Use safety glasses according to EN 166 : 2001.

### 9 Physical and chemical properties

#### 9.1 Information on basic physical and chemical properties

- **General Information**
  - **Appearance:**
    - **Form:** Aerosol
    - **Colour:** Brown
  - **Odour:** Characteristic
  - **Odour threshold:** Not determined.
  - **pH-value:** Not determined.

- **Change in condition**
  - **Melting point/Melting range:** Undetermined.
  - **Boiling point/Boiling range:** -44 °C

- **Flash point:** -60 °C

- **Flammability (solid, gaseous):** Not applicable.

- **Ignition temperature:** 287 °C

- **Decomposition temperature:** Not determined.

- **Self-igniting:** Product is not self-igniting.

- **Danger of explosion:** Product is not explosive. However, formation of explosive air/vapour mixtures are possible.

- **Explosion limits:**
  - **Lower:** 0.9 Vol %
  - **Upper:** 9.5 Vol %

- **Vapour pressure at 20 °C:** 0.1 hPa
Trade name: RIDGID HIGH PERFORMANCE THREAD CUTTING OIL

- Density at 20 °C: 0.5 g/cm³
- Relative density: Not determined.
- Vapour density: Not determined.
- Evaporation rate: Not applicable.

- Solubility in / Miscibility with water: Not miscible or difficult to mix.
- Partition coefficient (n-octanol/water): Not determined.

- Viscosity:
  - Dynamic: Not determined.
  - Kinematic: Not determined.

- Solvent content:
  - Organic solvents: 0.0 %

- 9.2 Other information: No further relevant information available.

10 Stability and reactivity

- 10.1 Reactivity: Reacts with strong oxidants and strong reducing agents under severe heat.
- 10.2 Chemical stability
  - Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- 10.3 Possibility of hazardous reactions: No dangerous reactions known.
- 10.4 Conditions to avoid: Temperatures above 50 °C can result in breakage of the container.
- 10.5 Incompatible materials: No further relevant information available.
- 10.6 Hazardous decomposition products: Emergence of flammable gases / vapors on contact with strong oxidizing agent’s possible.

11 Toxicological information

- 11.1 Information on toxicological effects
  - Acute toxicity:
    - LD/LC50 values relevant for classification:
      - Zinc dialkyldithiophosphat
        - Oral LD50 >15000 mg/kg (rat)
        - Dermal LD50 4100 mg/kg (rabbit)
  - Primary irritant effect:
    - on the skin: May cause skin irritation after repeated contact.
    - on the eye: May cause slight irritation to the eyes.
  - Sensitization: No sensitizing effects known.

12 Ecological information

- 12.1 Toxicity
  - Aquatic toxicity: No further relevant information available.
- 12.2 Persistence and degradability: No further relevant information available.
- 12.3 Bioaccumulative potential: No further relevant information available.
- 12.4 Mobility in soil: No further relevant information available.
- Additional ecological information:
  - General notes:
    - Water hazard class 2 (German Regulation) (Self-assessment): hazardous for water.
    - Do not allow product to reach ground water, water course or sewage system.
    - Danger to drinking water if even small quantities leak into the ground.
12.5 Results of PBT and vPvB assessment
- PBT: Not applicable.
- vPvB: Not applicable.

12.6 Other adverse effects
No further relevant information available.

13 Disposal considerations

13.1 Waste treatment methods
- Recommendation: Must not be disposed together with household garbage. Do not allow product to reach sewage system.

Uncleaned packaging:
- Recommendation: Disposal must be made according to official regulations.

14 Transport information

14.1 UN-Number
- ADR, IMDG, IATA: UN1950

14.2 UN proper shipping name
- ADR: 1950 AEROSOLS
- IMDG: AEROSOLS
- IATA: AEROSOLS, flammable

14.3 Transport hazard class(es)
- ADR
  - Class: 2
  - Label: 5F Gases.
- IMDG, IATA
  - Class: 2.1
  - Label: 2.1

14.4 Packing group
- ADR, IMDG, IATA: Void

14.5 Environmental hazards:
- Marine pollutant: No

14.6 Special precautions for user
- Danger code (Kemler): -
- EMS Number: F-D,S-U

14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code
- Not applicable.

Transport/Additional information:
- ADR
  - Limited quantities (LQ): 1L
  - Transport category: 2
Trade name: RIDGID HIGH PERFORMANCE THREAD CUTTING OIL

15 Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Labelling according to EU guidelines:
Observe the general safety regulations when handling chemicals. The product has been classified and marked in accordance with EU Directives / Ordinance on Hazardous Materials.

Code letter and hazard designation of product:

- F+ Extremely flammable

Risk phrases:
12 Extremely flammable.

Safety phrases:
1/2 Keep locked up and out of the reach of children.
16 Keep away from sources of ignition - No smoking.
29/56 Do not empty into drains, dispose of this material and its container at hazardous or special waste collection point.
46 If swallowed, seek medical advice immediately and show this container or label.
51 Use only in well-ventilated areas.

Special labelling of certain preparations:
Pressurized container: protect from sunlight and do not expose to temperatures exceeding 50°C. Do not pierce or burn, even after use.
Do not spray on a naked flame or any incandescent material.

Classification in accordance with Directive 75/324/EEC: Extremely flammable

15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Relevant phrases
R12 Extremely flammable.
R38 Irritating to skin.
R41 Risk of serious damage to eyes.
R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Department issuing MSDS: Customer Service +32 (0) 16380211 (Office hours)