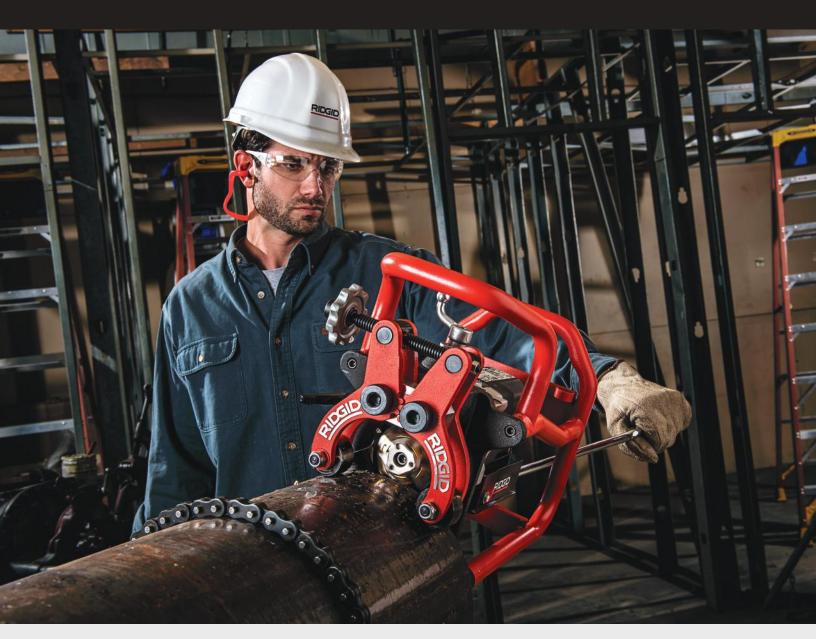


## B-5UU <u>TRANSPORTABLE PIPE BEVELLER</u>



# Set-up and bevel 12" diameter schedule 40 pipe in one pass in under 2 minutes using the new B-500 Transportable Pipe Beveller.

#### S peed

- Set-up And Bevel 12" Diameter Schedule 40 Pipe In Under 2 Minutes!
- Pipe Is Cool To Touch Immediately Following Bevelling

#### Consistency

- Accurate Bevel Angle Around Diameter Of The Pipe Allows For Optimal Number Of Cover Passes
- Adjustable Land Width From 0" to 3/16" To Fit Welders' Requirements
- Produces A Machined Finish Due To 6 Replaceable Cutter Inserts Working Simultaneously

#### Simplicity

- Fast To Set-up And Operate
- Patent-Pending Clamp System Firmly Secures Tool To The Pipe
- Speed Monitoring With LED Indicators For Optimal Cutter Performance
- Spark Free Operation



### **SPECIFICATIONS**

Capacity	4" Pipe And Larger, Flat Plate
• Pipe Wall/	
Plate Thickness	Min 0.188" (4.8 mm)/Max 0.50" (12.7 mm)
Bevel Angles	37.5° (Standard - Included)
	30° and 45° (with Optional Cutter Heads)
Cutter Head	Rated For Most Steel & Stainless Steel*
• Weight	52.5 lbs. (23.8 kg), Tool Weight
• Size	15.8 in. (401 mm) L x 11.5 in. (292 mm)
	W x 13.3 in. (338 mm) H
• Land Width	$0" - \frac{3}{16}"$ (4.8 mm) in approximately $\frac{1}{32}"$
	(0.8 mm) increments
Motor Type	Universal Single Phase
Motor Rating	1.2 HP, 230V, 50/60Hz
• Amps	6.5A (230V),
Operating Speed	(No Load): 950 RPM (230V)
• Body	Steel Frame
Standard Equipment	Beveller, Manual Crank Handle,
	37 <sup>1</sup> / <sub>2</sub> ° Cutter Head, 6 – 4 Edged Inserts,

\* Beveller cutting head and inserts are optimized for standard A53 mild steel pipe. Reduced insert life can be expected on other materials.

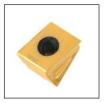
## **ORDER INFORMATION**

CATALOG	BECODINE		WEIGHT	
NO.	DESCRIPTION	(lb.)	(kg)	
49303	Portable Pipe Beveller w/ 37 ½ Cutter Head 230V	56.5	24	
48863	37 <sup>1</sup> / <sub>2</sub> ° Cutter Head w/6 Inserts, 1 Anti-Seize Grease, 8 Screws	2.5	1.1	
48858	30° Cutter Head w/6 Inserts, 1 Anti-Seize Grease, 8 Screws	2.5	1.1	
48868	45° Cutter Head w/6 Inserts, 1 Anti-Seize Grease, 8 Screws	2.5	1.1	
48873	Pack of 6 Inserts 1 Anti-Seize Grease, 2 Screws, Case	0.25	0.11	
48883	Anti-Seize Grease – 1 Tube	_	_	
48888	Torx Wrench T15/S7	0.05	0.02	
48893	Spanner Wrench	0.15	0.06	
48898	<sup>5</sup> / <sub>16</sub> Hex Wrench	0.17	0.08	
55098	Portable Pipe Beveller w/ 30° Cutter Head 230V*	56.5	24	
55093	Portable Pipe Beveller w/ 45° Cutter Head 230V*	56.5	24	
* N A	r Load time will be langer			



Torque Driver, and Screws





\*Made to order. Lead time will be longer.



Model 460-12 Portable TRISTAND® Chain Vise Catalog No. 36278

**Model 258XL Power Pipe Cutter** Catalog No. 58227



No. 461 Straight Pipe Welding Vise Catalog No. 40220



No. 463 Elbow Pipe **Welding Vise** Catalog No. 36278



No. 462 Angle Pipe Welding Vise Catalog No. 36278



No. 464\_Flange Pipe Welding Vise Catalog No. 40235