



## SAFETY DATA SHEET

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### Section 1 – Product & Company Identification

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Product Name:  
RIDGID Extreme Performance Thread Cutting Oil (Australia)

Product Catalog No.:  
74012, 74047

Recommended Use:  
Thread Cutting

Restrictions on Use:  
Industrial use only

Company Information:

<u>North America</u> Ridge Tool Company 400 Clark Street Elyria, Ohio 44035-6001 1-800-519-3456 (8:00 am – 5:00 pm EST, M-F) Emergency Telephone call 9-1-1 or local emergency number www.RIDGID.com	<u>Australia</u> Ridge Tool Australia 127 Metrolink Circuit Campbellfield, VIC 3061 1-800-743-443 (8:30 am – 5:00 pm AEST, M-F) Emergency Telephone call 000 or local emergency number www.RIDGID.com.au
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Issue Date: September 16, 2024

Revision: H



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## **Section 2 – Hazards Identification**

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**Based on available information, this material is not classified as hazardous according to criteria of Safe Work Australia GHS 7.**

**Poison Schedule:** Not Applicable

### **DANGEROUS GOOD CLASSIFICATION**

Not classified as Dangerous Goods by the criteria of the "Australian Code for the Transport of Dangerous Goods by Road & Rail" and the "New Zealand NZS5433: Transport of Dangerous Goods on Land".

Classified as a C2 (COMBUSTIBLE LIQUID) for the purpose of storage and handling, in accordance with the requirements of AS 1940. Refer to State Regulations for storage and transport requirements.

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## **Section 3 – Composition / Information On Ingredients**

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CHEMICAL ENTITY	CAS NO	PROPORTION
Base oil		> 60 %
Ingredients determined to be non-hazardous		Balance

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## **Section 4 – First Aid Measures**

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If poisoning occurs, contact a doctor or Poisons Information Centre (Phone Australia 131 126, New Zealand 0800 764 766).

**Inhalation:** Remove victim from exposure - avoid becoming a casualty. Remove contaminated clothing and loosen remaining clothing. Allow patient to assume most comfortable position and keep warm. Keep at rest until fully recovered. Seek medical advice if effects persist.

**Skin Contact:** If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. If swelling, redness, blistering or irritation occurs seek medical assistance.

**Eye contact:** If in eyes wash out immediately with water. In all cases of eye contamination, it is a sensible precaution to seek medical advice.

**Ingestion:** Rinse mouth with water. If swallowed, do NOT induce vomiting. Give a glass of water to drink. Never give anything by the mouth to an unconscious patient. If vomiting occurs give further water. Seek medical advice.

**PPE for First Aiders:** Wear safety shoes, overalls, gloves, safety glasses. Available information suggests that gloves made from nitrile rubber should be suitable for intermittent contact. However, due to variations in glove construction and local conditions, the user should make a final assessment. Always wash hands



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before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storing or re-using.

**Notes to physician:** Treat symptomatically.

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**Section 5 – Fire Fighting Measures**

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**Hazchem Code:** Not applicable.

**Suitable extinguishing media:** If material is involved in a fire use water fog (or if unavailable fine water spray), alcohol resistant foam, standard foam, dry agent (carbon dioxide, dry chemical powder).

**Specific hazards:** Combustible material.

**Firefighting further advice:** On burning or decomposing may emit toxic fumes. Fire fighters to wear self-contained breathing apparatus and suitable protective clothing if risk of exposure to vapour or products of combustion or decomposition.

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**Section 6 – Accidental Release Measures**

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**SMALL SPILLS**

Wear protective equipment to prevent skin and eye contamination. Avoid inhalation of vapours or dust. Wipe up with absorbent (clean rag or paper towels). Collect and seal in properly labelled containers or drums for disposal.

**LARGE SPILLS**

Clear area of all unprotected personnel. Slippery when spilt. Avoid accidents, clean up immediately. Wear protective equipment to prevent skin and eye contamination and the inhalation of vapours. Work up wind or increase ventilation. Contain - prevent run off into drains and waterways. Use absorbent (soil, sand or other inert material). Collect and seal in properly labelled containers or drums for disposal. If contamination of crops, sewers or waterways has occurred advise local emergency services.

**Dangerous Goods – Initial Emergency Response Guide No:** Not applicable

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**Section 7 – Handling And Storage**

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**Handling:** Avoid eye contact and repeated or prolonged skin contact. Avoid inhalation of vapour, mist or aerosols.

**Storage:** Store in a cool, dry, well-ventilated place and out of direct sunlight. Store away from foodstuffs. Store away from incompatible materials described in Section 10. Store away from sources of heat and/or ignition. Keep container standing upright. Keep containers closed when not in use - check regularly for



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leaks.

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**Section 8 – Exposure Controls / Personal Protection**

**National occupational exposure limits:**

	TWA		STEL		NOTICES
	ppm	mg/m3	ppm	mg/m3	
Oil mist, refined mineral	-	5	-	-	-

As published by Safe Work Australia.

TWA - The time-weighted average airborne concentration over an eight-hour working day, for a five-day working week over an entire working life.

STEL (Short Term Exposure Limit) - the average airborne concentration over a 15 minute period which should not be exceeded at any time during a normal eight-hour workday.

These Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept too as low a level as is workable. These exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

If the directions for use on the product label are followed, exposure of individuals using the product should not exceed the above standard. The standard was created for workers who are routinely, potentially exposed during product manufacture.

**Biological Limit Values:** As per the "National Model Regulations for the Control of Workplace Hazardous Substances (Safe Work Australia)" the ingredients in this material do not have a Biological Limit Allocated.

**Engineering Measures:** Ensure ventilation is adequate to maintain air concentrations below Exposure Standards. Use only in well-ventilated areas. Use with local exhaust ventilation or while wearing appropriate respirator.

**Personal Protection Equipment:** SAFETY SHOES, OVERALLS, GLOVES, SAFETY GLASSES.

Personal protective equipment (PPE) must be suitable for the nature of the work and any hazard associated with the work as identified by the risk assessment conducted.

When handling individual retail packs no personal protection equipment is required.

Wear safety shoes, overalls, gloves, safety glasses. Available information suggests that gloves made from nitrile rubber should be suitable for intermittent contact. However, due to variations in glove



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construction and local conditions, the user should make a final assessment. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storing or re-using.

**Hygiene measures:** Keep away from food, drink and animal feeding stuffs. When using do not eat, drink or smoke. Wash hands prior to eating, drinking or smoking. Avoid contact with clothing. Avoid eye contact and repeated or prolonged skin contact. Avoid inhalation of vapour, mist or aerosols. Ensure that eyewash stations and safety showers are close to the workstation location.

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**Section 9 – Physical And Chemical Properties**

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<b>Form:</b>	Liquid
<b>Colour:</b>	N Av
<b>Odour:</b>	N Av
<b>Solubility in water:</b>	Insoluble
<b>Density:</b>	N Av
<b>Relative Vapour Density (air=1):</b>	N Av
<b>Vapour Pressure (20 °C):</b>	N Av
<b>Flash Point (°C):</b>	>220 (typical)
<b>Flammability Limits (%):</b>	N Av
<b>Pour Point/Range (°C):</b>	N Av
<b>Boiling Point/Range (°C):</b>	N Av
<b>pH:</b>	N App
<b>Viscosity:</b>	N Av
<b>Total VOC (g/Litre):</b>	N Av

(Typical values only - consult specification sheet)  
N Av = Not available, N App = Not applicable

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**Section 10 – Stability And Reactivity**

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**Chemical stability:** This material is thermally stable when stored and used as directed.

**Conditions to avoid:** Elevated temperatures and sources of ignition.

**Incompatible materials:** Oxidising agents.

**Hazardous decomposition products:** Oxides of carbon and nitrogen, smoke and other toxic fumes.

**Hazardous reactions:** No known hazardous reactions.



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## **Section 11 – Toxicological Information**

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No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label. Symptoms or effects that may arise if the product is mishandled and overexposure occurs are:

### **Acute Effects**

**Inhalation:** Material may be an irritant to mucous membranes and respiratory tract.

**Skin contact:** Contact with skin may result in irritation.

**Ingestion:** Swallowing can result in nausea, vomiting and irritation of the gastrointestinal tract.

**Eye contact:** May be an eye irritant.

### **Acute toxicity**

**Inhalation:** This material has been classified as not hazardous for acute inhalation exposure. Acute toxicity estimate (based on ingredients):  $LC_{50} > 20.0$  mg/L for vapors or  $LC_{50} > 5.0$  mg/L for dust and mist.

**Skin contact:** This material has been classified as not hazardous for acute dermal exposure. Acute toxicity estimate (based on ingredients):  $LD_{50} > 2,000$  mg/Kg bw

**Ingestion:** This material has been classified as not hazardous for acute ingestion exposure. Acute toxicity estimate (based on ingredients):  $LD_{50} > 2,000$  mg/Kg bw

**Corrosion/Irritancy:** Eye: this material has been classified as not corrosive or irritating to eyes. Skin: this material has been classified as not corrosive or irritating to skin.

**Sensitisation:** Inhalation: this material has been classified as not a respiratory sensitiser. Skin: this material has been classified as not a skin sensitiser.

**Aspiration hazard:** This material has been classified as not an aspiration hazard.

**Specific target organ toxicity (single exposure):** This material has been classified as not a specific hazard to target organs by a single exposure.

### **Chronic Toxicity**

**Mutagenicity:** This material has been classified as not a mutagen.

**Carcinogenicity:** This material has been classified as not a carcinogen.

**Reproductive toxicity (including via lactation):** This material has been classified as not a reproductive toxicant.

**Specific target organ toxicity (repeat exposure):** This material has been classified as not a specific hazard to target organs by repeat exposure.



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## **Section 12 – Ecological Information**

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Avoid contaminating waterways.

**Acute aquatic hazard:** This material has been classified as not hazardous for acute aquatic exposure. Acute toxicity estimate {based on ingredients}: > 100 mg/L

**Long-term aquatic hazard:** This material has been classified as not hazardous for chronic aquatic exposure. Non-rapidly or rapidly degradable substance for which there are adequate chronic toxicity data available OR in the absence of chronic toxicity data, Acute toxicity estimate {based on ingredients}: >100 mg/L, where the substance is not rapidly degradable and/or BCF < 500 and/or log  $K_{ow}$  < 4.

**Ecotoxicity:** No information available.

**Persistence and degradability:** No information available.

**Bioaccumulative potential:** No information available.

**Mobility:** No information available.

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## **Section 13 – Disposal Consideration**

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Persons conducting disposal, recycling or reclamation activities should ensure that appropriate personal protection equipment is used, see "Section 8. Exposure Controls and Personal Protection" of this SDS.

If possible, material and its container should be recycled. If material or container cannot be recycled, dispose in accordance with local, regional, national and international Regulations.

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## **Section 14 – Transportation Information**

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### **ROAD AND RAIL TRANSPORT**

Not classified as Dangerous Goods by the criteria of the "Australian Code for the Transport of Dangerous Goods by Road & Rail" and the "New Zealand NZS5433: Transport of Dangerous Goods on Land".

### **MARINE TRANSPORT**

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea.

### **AIR TRANSPORT**

Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IAT A) Dangerous Goods Regulations for transport by air.



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**Section 15 – Regulatory Information**

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**This material/constituent(s) is covered by the following requirements:**

**The Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) established under the Therapeutic Goods Act (Commonwealth):** Not Applicable.

**AICIS Status:** In compliance or exempt

**NZ EPA Status:** In compliance or exempt

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**Section 16 – Other Information**

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Prepared by..... Ridge Tool Company  
Operating Standard..... 6-142, Rev. A  
Engineering Change..... ECN003567  
Issue Date ..... September 16, 2024  
Last Revision Date .....

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