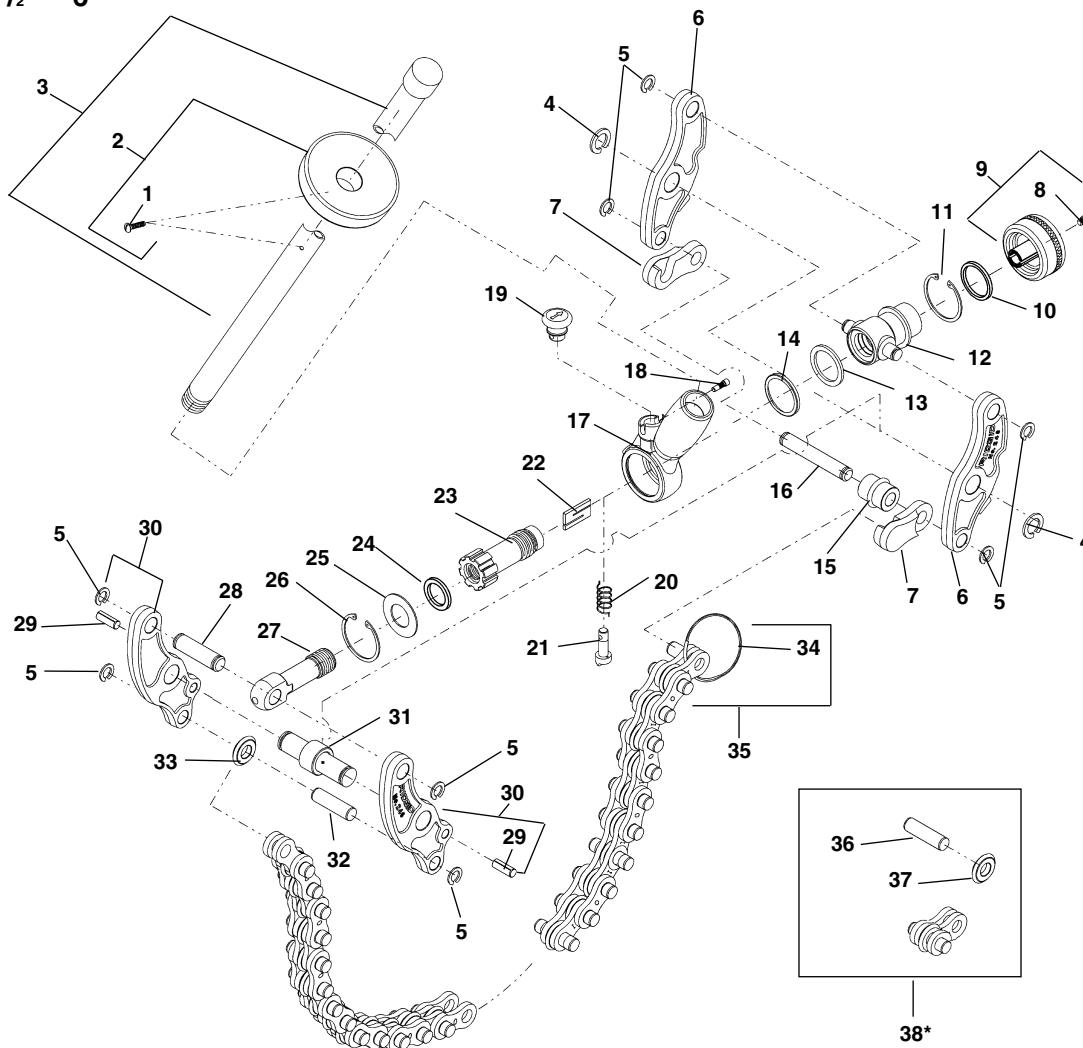


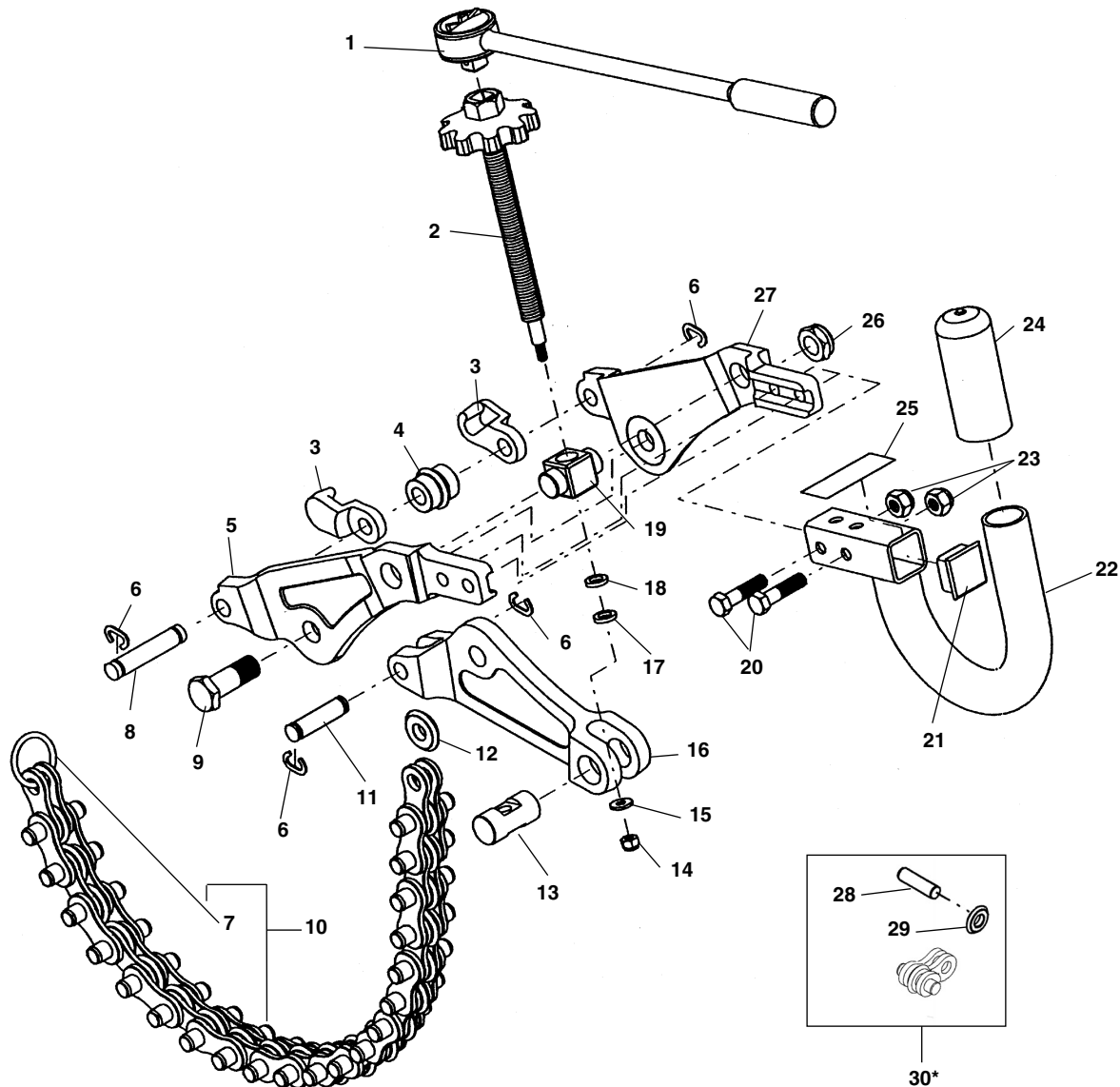
No-Hub® Soil Pipe
Capacity: 1½" – 6"


**NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.**

Ref. Catalog No.	No.	Description	Ref. Catalog No.	No.	Description	Ref. Catalog No.	No.	Description
—	68650	206 Soil Pipe Cutter	13	33715	Seal	26	33695	Retaining Ring
1	46470	Set Screw	14	33625	Cup	27	33615	Eyebolt
2	33440	Handle Stop Assembly	15	33635	Spacer Wheel Assy. (Incl. Ref. 5)	28	33730	Pin
3	33740	Handle Assembly	16	33650	Pin	29	51502	Spiral Pin
4	33690	Retaining Ring (2)	17	33425	Ratchet Assembly (Incl. Ref. 18-21)	30	34187	Side Arm (Inside) (2)
5	33685	Retaining Ring (8)	18	38705	Pawl Pin	31	33640	Center Pin Assembly
6	34192	Side Arm Outside (2)	19	38700	Ratchet Knob	32	33645	Pin
7	33605	Hook Assembly	20	38695	Pawl Spring	33	33630	Cutter Wheel Assembly (Incl. Ref. 5)
8	46860	Grease Fitting	21	38690	Ratchet Pawl	34	33675	Ring
9	33595	Knob Assembly	22	33770	Drive Blade	35	33670	Chain Assembly
10	33710	Seal	23	33435	Ratchet Shaft Assembly	36	33680	Cutter Pin
11	33700	Retaining Ring	24	33705	Seal	37	33220	Cutter Wheel
12	33430	Trunnion	25	33620	Washer	38*	33665	Chain Extension Assembly

*** 33665 CHAIN EXTENSION ASSEMBLY** – Includes 33220 Cutter Wheels (2), 33655 Inside Links (2), 336601 Outside Links (2) and 33680 Cutter Pins (2) per section. Each section is approximately 3 inches long. 33665 CHAIN EXTENSION ASSEMBLY is completely assembled, except for one cutter wheel and one pin, packed loose. These are needed to make the connection on the existing chain. Each section is approximately 3 inches long. Remove the 33675 Ring at the end of the existing chain...connect the loose wheel and pin to the inner links on the chain. Attach the 33675 Ring to the end of the chain extension.

WARNING: Do not exceed recommended cutting capacity of the tool. Cutting pipe that is too large or the wrong type could cause tool failure or injury. Do not cut soil pipe greater than 8" diameter. See Capacity information in operator's manual.



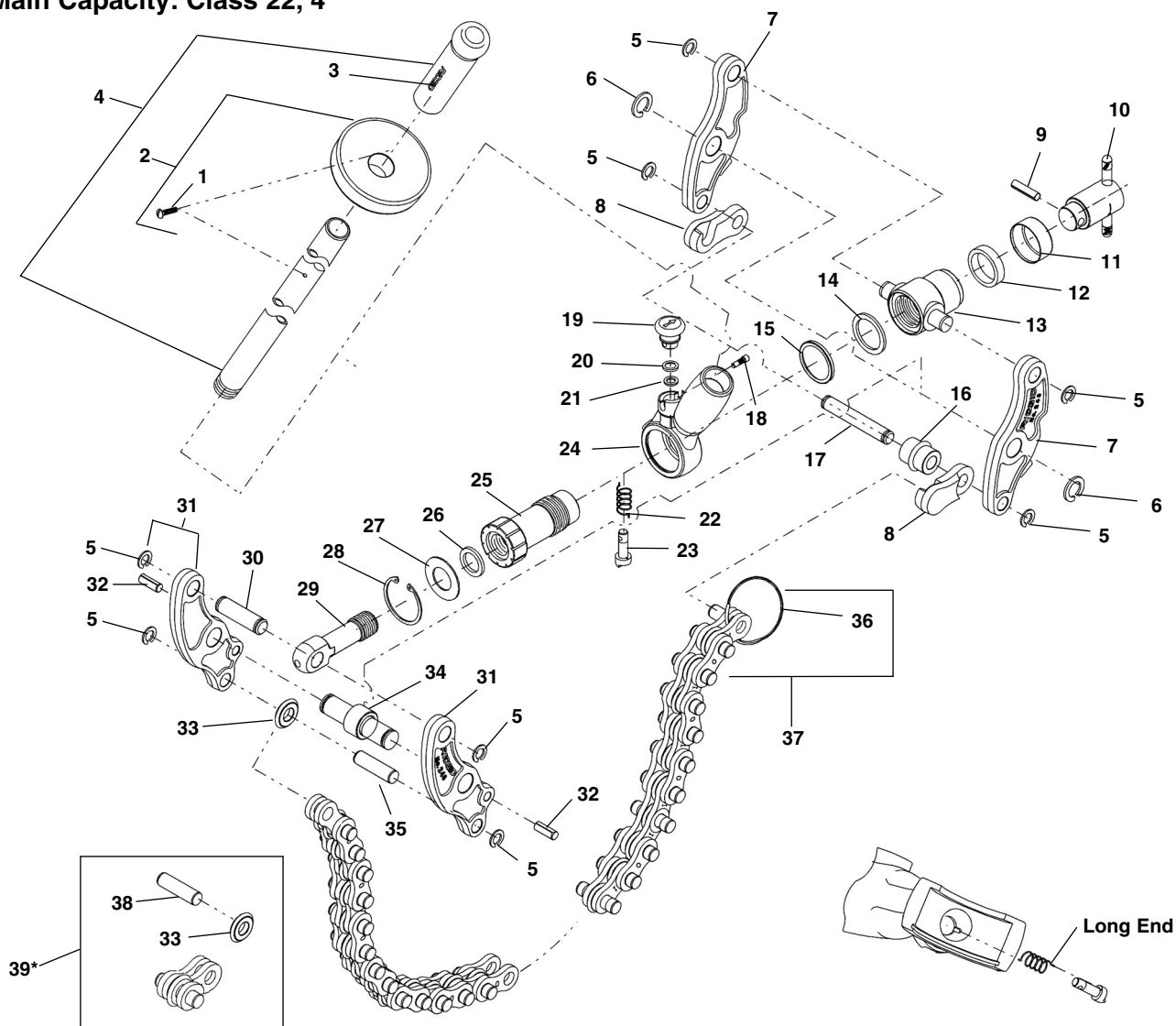
NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.

Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
—	69982	226 Soil Pipe Cutter Assembly	16	71812	Center Arm
1	70437	Ratchet	17	71782	Bronze Thrust Washer
2	71772	Feed Screw w/Knob (Includes Nut & Washer)	18	71777	Steel Thrust Washer
3	33605	Hook Assembly	19	71792	Pivot Nut
4	33635	Spacer Wheel	20	83120	Hex Screw $\frac{3}{8}$ " x 16 x $1\frac{3}{4}$ " (2)
5	71797	Left Arm	21	71822	Plug 1.25" SQ.
6	33685	Retaining Ring (4)	22	71817	Handle
7	33675	Chain Ring	23	79985	Stop Nut $\frac{3}{8}$ " - 16 (2)
8	33650	Pin	24	71832	Handle Grip
9	44312	Hex Head Screw $\frac{5}{8}$ " - 18 x $1\frac{3}{4}$ "	25	72032	Warning Label
10	33670	Chain Assembly	26	71827	Nut $\frac{5}{8}$ " - 18
11	33645	Pin	27	71787	Right Arm
12	33220	Cutter Wheel	28	33680	Cutter Pin
13	71807	Pivot Pin	29	33220	Cutter Wheel
14	18978	Nut Lock, $\frac{3}{16}$ " - 18	30*	33665	Chain Extension Assembly
15	83890	Nut, $\frac{1}{2}$ " - 20 (Old Style)			
	18983	Washer, M8			
	27402	Flat Washer $\frac{1}{4}$ " I.D. (Old Style)			

* 33665 CHAIN EXTENSION ASSEMBLY – Includes 33220 Cutter Wheels (2), 33655 Inside Links (2), 336601 Outside Links (2) and 33680 Cutter Pins (2) per section. Each section is approximately 3 inches long. 33665 CHAIN EXTENSION ASSEMBLY is completely assembled, except for one cutter wheel and one pin, packed loose. These are needed to make the connection on the existing chain. Each section is approximately 3 inches long. Remove the 33675 Ring at the end of the existing chain...connect the loose wheel and pin to the inner links on the chain. Attach the 33675 Ring to the end of the chain extension.

WARNING: Do not exceed recommended cutting capacity of the tool. Cutting pipe that is too large or the wrong type could cause tool failure or injury. Do not cut soil pipe greater than 8" diameter. See *Capacity* information in operator's manual.

Soil Pipe Capacity: 1½" – 6"
Water Main Capacity: Class 22, 4"



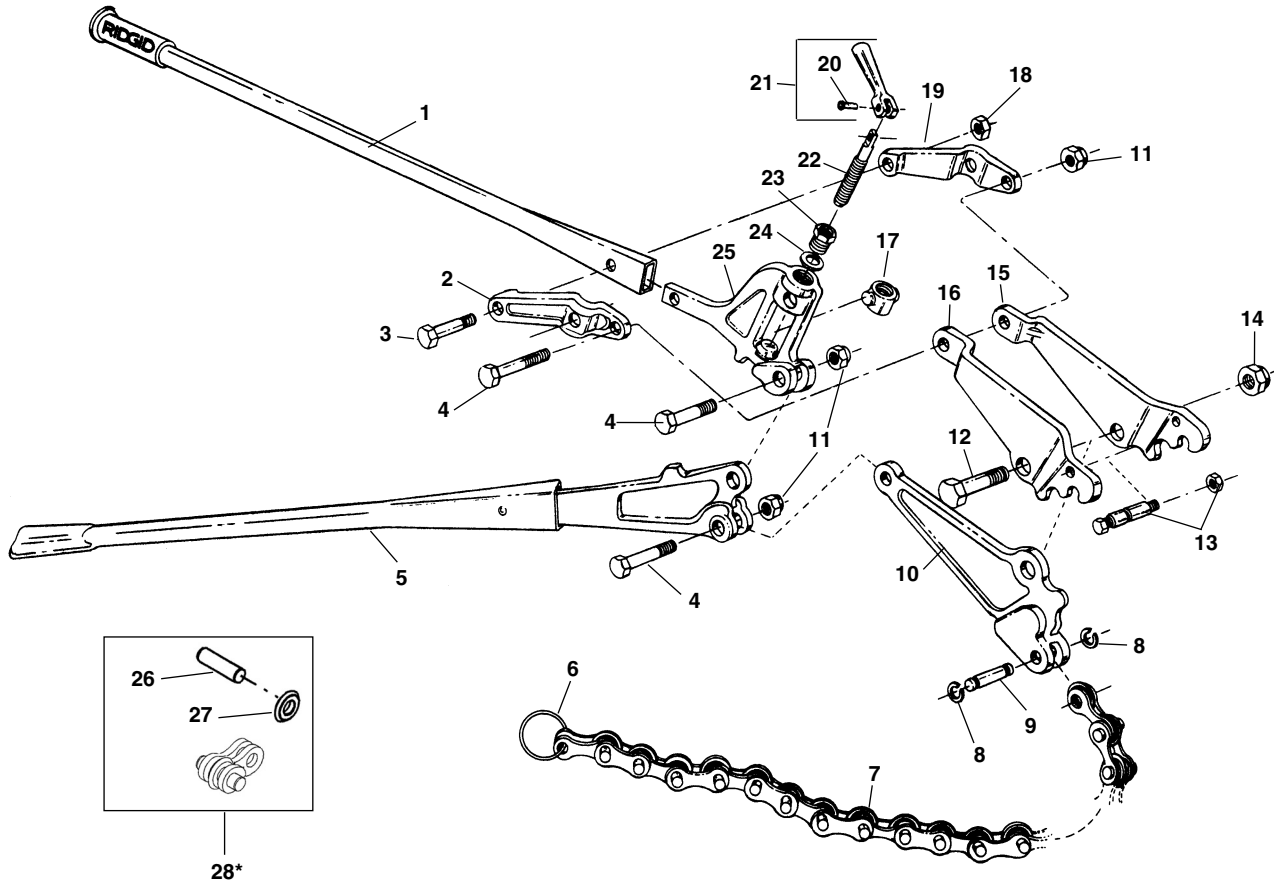
**NOTE: Order parts by Catalog Number only.
 DO NOT order by Reference Number.**

Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
—	32900	246 Soil Pipe Cutter	14	34500	Seal	27	34520	Ratchet Housing Washer
1	46470	Screw	15	34490	Cup	28	33700	Retaining Ring
2	33795	Handle Stop Assembly	16	34440	Spacer Wheel	29	34480	Eyebolt
3	51630	Handgrip	17	34460	Spacer Pin	30	34455	Eyebolt Pin
4	34545	Handle Assembly	18	34450	Pawl Pin	31	33560	Slide Bar (Inside) (2)
5	34550	Retaining Ring (8)	19	38700	Ratchet Knob	32	51502	Spiral Pin (2)
6	34555	Retaining Ring (2)	20	34495	Seal	33	33225	Cutter Wheel
7	33550	Side Bar (Outside) (2)	21	34485	Cup	34	34445	Center Pin
8	33790	Hook Assembly	22	34525	Ratchet Pawl Spring	35	34465	Chain Pin
9	34565	Spring Pin	23	34475	Ratchet Pawl	36	33675	Ring
10	33555	Knob and Handle Assembly	24	99530	Ratchet Housing Assembly	37	34575	Chain Assembly
11	34515	Cup	25	99520	Ratchet Shaft	38	34470	Cutter, Wheel Pin
12	34510	Seal	26	34505	Eyebolt Seal	39*	34570	Chain Extension Assembly
13	99525	Trunnion						

*** 34570 CHAIN EXTENSION ASSEMBLY—Includes 33225 Cutter Wheels (2), 34535 Inside Links (2), 34540 Outside Links (2) and 34470 Cutter Pins (2) per section. 34570 CHAIN EXTENSION ASSEMBLY is completely assembled, except for one cutter wheel and one pin, packed loose. These are needed to make the connection on the existing chain. Each section is approximately 3 inches long. Remove the 33675 Ring at the end of the existing chain...connect the loose wheel and pin to the inner link on the chain. Attach the 33675 Ring to the end of the chain extension.**

WARNING: Do not exceed recommended cutting capacity of the tool. Cutting pipe that is too large or the wrong type could cause tool failure or injury. Do not cut soil pipe greater than 8" diameter. See Capacity information in operator's manual.

Soil Pipe Capacity: 1½" – 8"



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Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
—	74207	276 Soil Pipe Cutter	15	74092	Right Jaw – 276
1	44247	Left Handle	16	74097	Left Jaw – 276
2	44262	Left Handle Bracket	17	44267	Adjusting Block
3	44302	Shoulder Bolt	18	46820	Hex Nut
4	44307	Shoulder Bolt (3)	19	44257	Right Handle Bracket
5	44242	Right Handle	†20	44332	Rivet
6	33675	Ring	21	44277	Adjusting Screw Handle w/Rivet
7	33670	Chain Assembly – 276	22	44272	Adjusting Screw
8	34550	E-2655 Retaining Ring (2)	23	44282	Adjusting Screw Lock Nut
9	33645	Chain Pin	24	44327	Washer
10	74087	Bottom Jaw – 276	25	44252	Adjusting Screw Housing
11	44317	Locking Nut (3)	26	33680	Cutter Pin -276
12	44312	Shoulder Bolt	27	33220	Cutter Wheel-276
13	74082	Spacer Bolt Assembly – 276	28*	33665	Chain Extension Assembly-276
14	44322	Locking Nut			

* 33665 CHAIN EXTENSION ASSEMBLY – Includes 33220 Cutter Wheels (2), 33655 Inside Links (2), 336601 Outside Links (2) and 33680 Cutter Pins (2) per section. Each section is approximately 3 inches long. 33665 CHAIN EXTENSION ASSEMBLY is completely assembled, except for one cutter wheel and one pin, packed loose. These are needed to make the connection on the existing chain. Each section is approximately 3 inches long. Remove the 33675 Ring at the end of the existing chain...connect the loose wheel and pin to the inner links on the chain. Attach the 33675 Ring to the end of the chain extension.

WARNING: Do not exceed recommended cutting capacity of the tool. Cutting pipe that is too large or the wrong type could cause tool failure or injury. Do not cut soil pipe greater than 8" diameter. See *Capacity* information in operator's manual.